

# HOW TO GUIDELINES – VICTOR PLASTIC CEMENT

## INSTALLATION

**Proportioning:** The stucco mixture should be produced with sand meeting the requirements of ASTM C926. The stucco mixture shall be proportioned in accordance with ASTM C926 for base coats and finish coats.

**Mixing:** Approximately two thirds of the water should be added to the mixer with one half of the sand followed by the Victor Plastic Cement. Add the remaining sand and sufficient water to reach the desired consistency and mix for no less than five full minutes.

No admixtures should be used without the written approval of the architect or engineer of record. Victor Plastic Cement has an additive containing a water-repellent component which is interground with the cement during manufacture. No other additives are necessary, unless specified.

**Water:** All water should be clean and free from organic material and deleterious amounts of dissolved acids, alkalis and salts.

**Application:** The plaster coats will be applied in accordance with the requirements of ASTM C926.

The yield or coverage of plaster will vary depending on the thickness of the plaster and the amount of sand used per bag of Victor Plastic Cement.

**Curing:** A light fogging with water two times a day for three days will preserve the appearance of the wall while minimizing drying shrinkage, cracking and its associated de-bonding. It is recommended that users adhere to the curing procedures provided in ASTM C926.