

How to Guidelines - CEMEX Sanded Stucco Mix

INSTALLATION

Plaster Bases: CEMEX Sanded Stucco Mix is approved for use on all suitable plaster bases including clay tile, brick, cast in place or precast concrete, concrete masonry, or metal plaster bases.

Mixing: Approximately 1.5 gallons of cool potable water should be used per bag of the CEMEX Sanded Stucco Mix. Add the majority of the water into the mixer and then slowly add the stucco mix. Allow the materials to mix for five minutes. Additional water may be needed to reach the desired consistency of the mixture. A mixing time from five to ten minutes will increase the yield.

Yield: One bag of CEMEX Sanded Stucco Mix will produce a stucco product that will comply with the proportion requirements for ASTM C926.

Bags required per approximately 100 sq. ft.	
Thickness	Bags
1/2"	8
5/8"	10
3/4"	12
7/8"	14

*** No allowance is made for waste.**

Application: The plaster mortar may be hand or machine applied. The number of coats and the thickness of the stucco should be in accordance with the requirements of ASTM C926, and consistent with industry standards.

When stucco is to be applied to smooth, non-porous solid substrates, an exterior bonding agent meeting the criteria of ASTM C932 or other approved methods outlined in ASTM C926 are recommended to be used to ensure adequate adhesion.

Plaster Curing: A light fogging with water two to three times a day for three days will enable cement hydration, strength development, and adequate bond, while minimizing drying shrinkage and cracking. Users should adhere to the curing requirements in ASTM C926.